



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-8-3-1
Job Sheet 178262



Part No: C3-8-3-1

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-8-2 Rev 3 IPP Rev A 18.04.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/8/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	20 pcs		6/8/18	0.08	1.67	Small Fab-9		MCC
110	QC	20 pcs		6/8/18	0.00	0.00	QC5		SB
130	Packaging	20 pcs		6/8/18	0.00	0.00	Packaging3-2		GA-Alain 18-06-07
140	QC21-SA	20 Ea		6/8/18	0.00	0.00	QC21		

Part Op 100 - 1-Using Epilog laser cut C3-8-3-1 as per DWG.
Descriptions: 130 - Identify and Stock

21 JUN 08 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8569K23	Teflon PTFE Plastic 0.020"	.8600 sf (.043 ea)	90-Start up Operation	20 58285

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8569K23	1	2	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 10:21 AM Dart.lajeunesse.marie



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Container No: S079032



Part: C3-8-3-1

Job No: 178262

Serial No/Batch: S079032

Revision: 3

Inspector:

Exp Date:

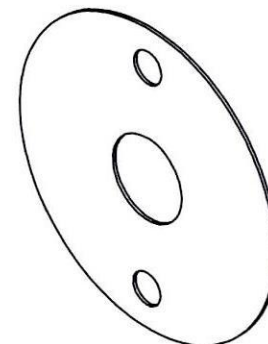
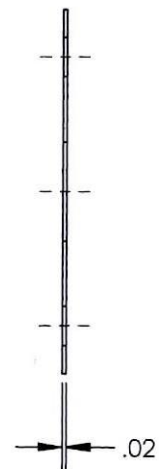
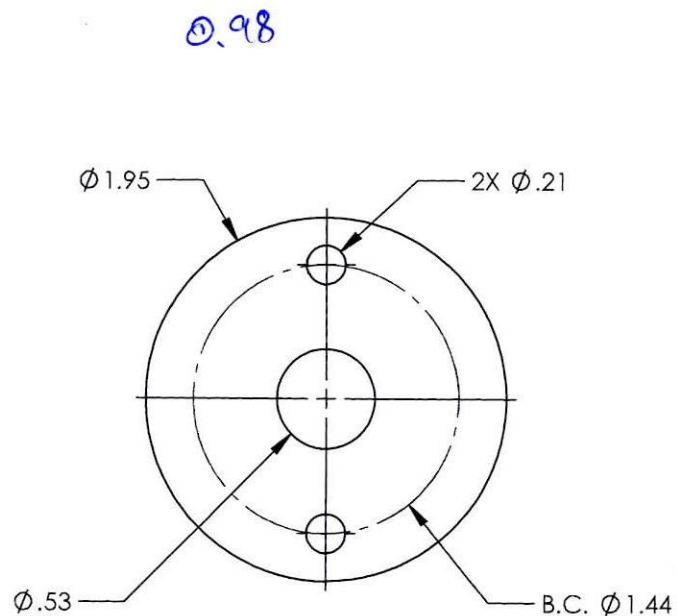
Instructions:

06/07/2018

Date: 06/07/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		ADDED SPACER C-3-8-3-1	10/10/2012	RJC
2	14-0195	C3-8-3-1 CH'D DIM WAS Ø2.285 IS Ø1.95.	10/23/2014	DPD



C3-8-3-1

SPACER

DART AEROSPACE	
TITLE SOLENOID ASSEMBLY	
DWG NO. C3-8-2	REV 3
MAT'L PETG	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE
SHEET 4 OF 4	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER :							